

SOUTH PRODUCTION NOTES

Aug 13, 2015

Midnight Shift notes

BASF EMPLOYEES

260 Last Recordable

194 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Work on reprogramming the powder system as well as the ammonia pump will continue through Thursday. Hold line until further notice – may restart Friday.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Holding for engineering....may restart line by Thursday – searching for specific Bimodal Cu 3818 bags in rail shed (Lot 508, bags 9 and 16). We will restart line after these are found and brought to the powder room. Plan is to run out the Unimodal material currently in the powder room hopper, then the two bags from Lot 508. Details to come on Thursday (Quach).

Both bags requested have been found and brought to the powder room.

#2 RC/ Cu 0860:

Hold until next material on line #2 made (see above).

#3 MED line / D-1702:

Batches complete. out of Versal 300.

#3 RC / D-1702:

Feeding continue. Need to get to Lot 61 bag 2+

#4 RC / D-0222 next

Will fill approx. 800 lbs sand into bag, lift into hopper and run through. All material that comes off will be haz waste, then follow clean-up sheet on GL desk.

Sand flush started late on midnight shift. After flush complete start with the clean up sheet.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#6 RC & Dryer / D 1756

Maintenance is in the process of evaluating the Sly scrubber / CTO control valve. For now, will have Lucas inspect and clean/repair/replace scrubber nozzles as needed, and AmeriWaste is tentatively scheduled to come in on Friday to look at the inside of the scrubber.

Sly Scrubber has been locked out for Lucas to look at the scrubber nozzles on Thursday. Box is in 31.

West Pfaudler / D-0222

Down due to issues with national dryer dumper. Continue batches after the national is back up. Current batch in the pfaudler is ready to go just waiting on national.

Base material is here and has been moved up to 3rd floor.

East Pfaudler/ D 1756:

Pipeline is full. Down until we get #6 and SLY scrubber back.

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Will need new tank made probably Thursday tank is showing 12% on DCS.

National Dryer / D-0222.

Drier went down on midnight shift. After troubleshooting, think it is a blown fuse on the dumper. Will need electrician early in the morning to get replaced and start back up. Continue after getting unit back up.

PK Blender: 3915 Pill Mix

No change since Tuesday afternoon:

Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on

batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

Unloaded and reloaded tower on Midnights Thursday. Will need levelling done.

Tower 6 / Cu 0860:

Running, should come down on day shift Thursday. North screener should be ready – if so, start screening. North screener needs to be finished being set up. Correct screens are in.

North Screener / Cu 0860:

Screen change complete. Need to finish setting up hose and drums.

South Screener / DPT 0101 done, E 474 next:

DPT finished, need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

Pilling machine was up and running until about midway through midnight shift. Lost one of the new seals. Beginning to pull the machine apart to replace seal. It was noticed that there was a burning smell coming from the machine and the clutch was extremely hot.

#2664 (east) Pill Machine / AI-3915:

Running...

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

Continue loading and unloading.
The correct screens have been found.
We are starting on bag 7 of lot #14.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

We were waiting on the shield for the Bismuth pump as of 1:40 PM, however do not have personnel on next two shifts to run. Will restart on Thur morning. Appears that Bismuth pump shielding is complete.

Last of the shepherd copper was brought over from the shipping. We have approx. 10 totes then we will need copper from the north end.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**